



VKMA 91715

Technical Bulletin – November 2012



LEXUS IS 200 (1999-2005)



Timing Belt kit content + handling info



The setup screw included in the kit is used during mounting and setup of the timing tensioner.

VKMA 91715

Component	Quantity
Timing Belt	1
Timing Tensioner	1
Timing Idler	1
Srew for Idler	1
Setup Screw	1

Tensioner and setup screw

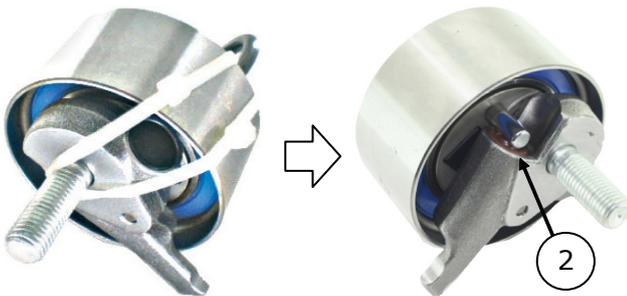


Setup Screw



Tensioner unit

Pre-installation note



1- Remove safety cable prior to installation.

2- Note! piston block does not move out of position and cause premature priming before mounting onto engine.

Setup screw usage



Setup screw is used to position tensioner during installation.

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